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ERSION WITH MARKINGS TO SHOW CHANGES MADE S.N. 09/478,508

IN THE CLAIMS:

	IN THE CLAIMS:
	IN THE CLAIMS: Claim 16 has been amended as follows: 16. (Amended) A semiconductor device having a semiconductor chip,
1	16. (Amended) A semiconductor device having a semiconductor chip,
2	first electrodes formed on said semiconductor chip,
3	barrier metals formed on said first electrodes and having laminated structures, and
4	a plurality of second protruded electrodes, which serve as external connection terminals, formed
5	on said barrier metals, wherein said barrier metals comprising:
6	a lowermost conductive metal layer laminated on said first electrodes, said lowermost
7	conductive metal layer having a joining property with said first electrodes;
8	an intermediate conductive metal layer laminated on said lowermost conductive metal layer,

said intermediate conductive metal layer being made of nickel (Ni); and

an uppermost conductive metal layer laminated on said one or more intermediate conductive metal layers layer, said uppermost conductive metal layer being made of a material which easily alloys with the material the nickel of said intermediate conductive metal layers layer and which has resistance to oxidation, said uppermost conductive metal layer being made of a metal selected from the group consisting of gold (Au), platinum (Pt), palladium (Pd), silver (Ag) and rhodium (Rh) or of an alloy containing a metal selected from the group consisting of gold (Au), platinum (Pt), palladium (Pd), silver (Ag) and rhodium (Rh).